

ABSTRACT

- 5 A spacer frame bar for insulated windows or other insulated glass panels. The bar includes an elongate tubular spacer member having first and second side webs for engaging first and second glass panes in spaced relationship, and upper and lower webs spanning from the first side web to the second side web, each side web being formed of a yieldable material and having at least one corrugation that defines a vertically spaced gap,
- 10 so that in response to bending of the spacer frame bar about the upper web the gaps of the corrugations collapse so as to reduce a height of the spacer bar and thereby reduce the distance by which the lower web is stretched at an outside radius of the bend.